



Abrasives

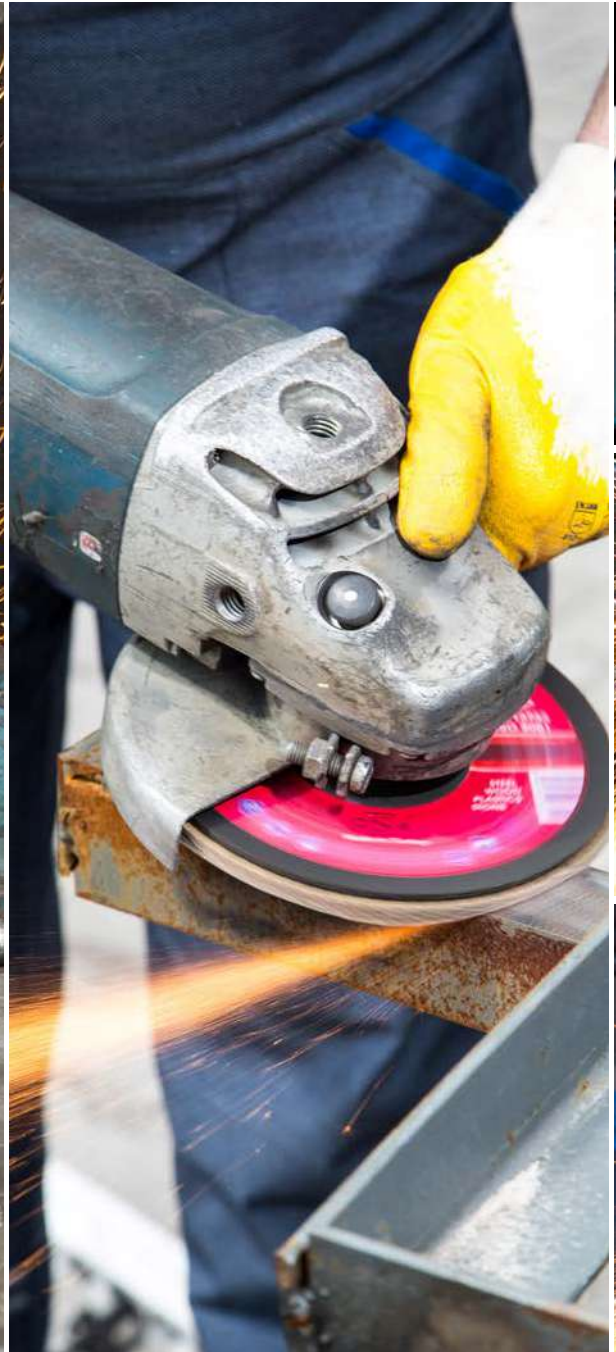
Product Catalogue

www.gedikwelding.com

 **GeKaFlex**



GeKaFlex

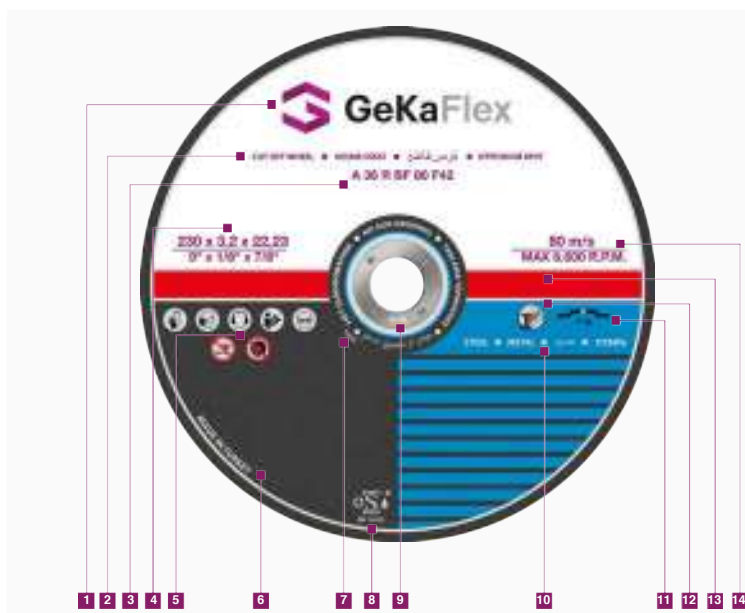




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LABEL DESCRIPTION



- 1- Registered Trademark and Company Logo
- 2- Wheel Type
- 3- Abrasive Grain Description
- 4- Dimensions (Inch & MM)
- 5- Safety Warnings
- 6- Origin
- 7- Registered OSA Number
- 8- International Standards Number EN and OSA Logo
- 9- Validity Date
- 10- Usage
- 11- Wheel Shape
- 12- Pictogram Indicating Usage
- 13- Speed Line (Red : 80m/s)
- 14- Maximum Operating Speed

MAXIMUM OPERATING SPEED FOR DISCS

| Ø mm | Ø inch | Rotating Speed | | |
|---------|-----------|----------------|--------|---------|
| | | 50 m/s | 80 m/s | 100 m/s |
| 100 | 4 | 9500 | 15.200 | 19.100 |
| 110 | 4 3/8 | 8.500 | 14.200 | 16.900 |
| 115 | 4 1/2 | 8.350 | 13.300 | 16.600 |
| 125 | 5 | 7.600 | 12.200 | 15.300 |
| 150 | 6 | 6.400 | 10.200 | 12.700 |
| 180 | 7 | 5.350 | 8.600 | 10.650 |
| 230 | 9 | 4.800 | 6.600 | 8.350 |
| 300 | 12 | 3.200 | 5.100 | 6.300 |
| 355 | 14 | 2.750 | 4.400 | 5.400 |
| 400 | 16 | 2.400 | 3.800 | 4.700 |

DIMENSIONS

Diameter

| | | | | | | | | | | | |
|------|-----|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| M M | 100 | 115 | 125 | 150 | 180 | 230 | 300 | 355 | 400 | 450 | 500 |
| INCH | 4 | 4 1/2 | 5 | 6 | 7 | 9 | 12 | 14 | 16 | 18 | 24 |

Thickness

| | | | | | | | | | | | | | | | |
|------|-----|------|------|------|------|------|------|-----|-----|-----|------|------|------|-----|------|
| M M | 0,8 | 1,0 | 1,6 | 1,9 | 2,0 | 2,5 | 2,8 | 3,0 | 3,2 | 3,5 | 4,0 | 4,4 | 4,5 | 6 | 8 |
| INCH | .03 | .040 | .045 | .045 | 3/32 | 3/32 | 3/32 | 1/8 | 1/8 | 1/8 | 3/16 | 3/16 | 3/16 | 1/4 | 5/16 |

Bushing Hole Diameter

| | | | | | | |
|------|------|------|------|-------|------|-------|
| M M | 10,0 | 16,0 | 20,0 | 22,23 | 25,4 | 32,0 |
| INCH | 3/8 | 5/8 | 3/4 | 7/8 | 1 | 1 1/4 |

VALIDITY DATE

V = VALIDITY DATE (PRODUCTION QUARTER + 3 YEAR)



V1 1st quarter of the year
 V4 2nd quarter of the year
 V7 3rd quarter of the year
 V11 4th quarter of the year

EXAMPLE:
 V3/2019 shows that the discs production date is the 1st quarter of 2016
 The advised validity date is 1st quarter of 2019

ABRASIVE GRAIN DESCRIPTION

| 41 | A | 30 | T | 6 | BF | 80 |
|--|---|---|---|---|---|---------------------|
| TOOL SHAPE | TYPE OF GRAIN | GRAIN SIZE | HARDNESS | COATING | BOND | MAX OPERATING SPEED |
| F41: Flat, Cut-off wheels * <small>* See: Tool Shapes Table</small> | A: Aluminum Oxide C: Silicon Carbide ZA: Zirconia Alumina | 16-24: Coarse 30-60: Medium 70+: Fine | H-K: Soft L-O: Medium P-S: Hard T-W: Very Hard | 1-3: Dense 4-5: Medium 6-8: Sparse 9-10: Very Sparse | BF = Fibre-reinforced resinoid bond with cloth B = Resinoid bond and other duroplastic organic bonds | |

DISC STRUCTURE



TYPE OF GRAINS

Aluminum Oxide (A)

Aluminum Oxide is used for cutting and grinding on alloyed, unalloyed and stainless steel materials (Inox) because of its hard and durable structure

Silicon Carbide (C)

Silicon Carbide is a very hard and fragile abrasive grain which is used for cutting and grinding materials like, glass, natural stone and cast iron

Zirconium (Z)

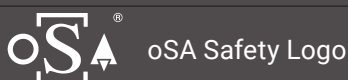
Zirconium is a hard and very durable abrasive grain which is used for cutting and grinding materials like alloyed and high alloyed steel and it is also a grain that is used for cast steel

Ceramic (CU)

Ceramic is a long lasting, hard and very durable abrasive grain that is used for cutting and grinding materials like high alloyed steel and hardened steel. With its self-sharpening characteristic it is a very aggressive grain.

QUALITY STANDARDS

GekaFlex operates under ISO 9001 quality management system and has been carrying the certification through the years. GekaFlex also entitled with prestigious certification from oSA (Organisation for Safety of Abrasives) a leading institution that sets high quality and safety standards of the industry, thus GekaFlex shows its dedication for manufacturing high quality and safe abrasive products. All of the products accmplies with EN 12413 / EN13743 norms at their related categories .



The oSA logo on the product shows that the product is produced at the highest level of quality and safety standards in the abrasives industry worldwide.

EN 12413: European Standard for cut-off and grinding discs
EN 13743: European Standard for coated abrasives

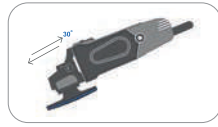
MATERIALS



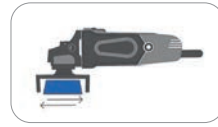
MACHINE PICTOGRAMS



Portable Angle Grinder for Cutting



Portable Angle Grinder for Grinding



Portable Angle Grinder for Cup Wheels



Straight Grinding Machine

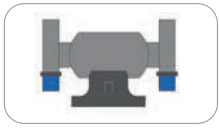


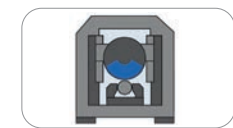
Table Grinding Machine



Chop Saw



Portable Gasoline Cutting Machine



Stationary Machine

TOOL SHAPES



Type 1

Flat Grinding Wheels



Type 10

Flat Cup Wheels



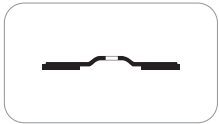
Type 11

Conical Cup Wheels



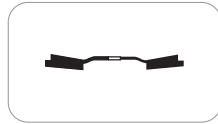
Type 27

Depressed Center Grinding Wheels



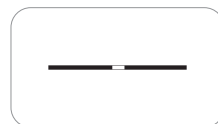
Type 27

Flat Flap Discs



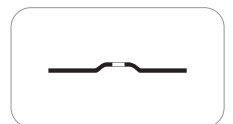
Type 29

Conical Flap Discs



Type 41

Flat Cutting Discs



Type 42

Depressed Cutting Discs

SAFETY PICTOGRAMS



Wear eye protection



Wear respirator



Wear gloves



Wear ear protection



Follow Instructions



Do not use with hand-held operations



Do not use for wet grinding



Suitable for wet grinding



Do not use for side grinding



Do not use damaged abrasive discs

SAFETY ADVICES

PRECAUTIONS TAKEN AGAINST RISKS

For your own safety these recommendations should be observed by all users, in the interest of their own safety. Use only tools that comply with the highest safety standards. These tools comply with European standard EN 12413 on safety requirements for abrasives.

- Use abrasive tools only with such machines expressly specified by the manufacturer in his manual for use with cutting-off wheels and grinding discs, or with cup grinding wheels.
- Never use abrasive tools beyond the indicated expiration date!
- The expiration date, which shows the month and year, can be found on the metal ring in the centre of the disk.
- Always store abrasive tools in a dry location at room temperature; used the oldest tools first.
- Prior to use, check the abrasive tool for possible damage.
- Important: Do not use damaged abrasives!
- Disconnect the machine from the power supply before changing the abrasive tool.
- Observe the max. RPMs specified on the abrasive tools. Your machine must never exceed the max. RPM of that shown on the wheel/disc!
- Make sure that the abrasive tool is mounted correctly. Ensure the diameter of the disc bore hole matches the diameter of the mount on your machine.
- Both clamping flanges must be of equal diameters. Do not use wheel flanges of different diameters.
- Use only machines fitted with a safety guard and handle. The guard should be adjusted to offer the operator maximum protection.
- Never use cutting-off wheels for grinding, unless this is expressly allowed by a pictogram
- Always wear appropriate safety clothing such as DUST MASK, GLOVES, EAR PROTECTION, OVERALLS & SAFETY SHOES

| DO | DON'T |
|---|--|
| Always visually inspect all wheels before mounting for possible damage in transit | Use non-reinforced cutting-off wheels on portable machines |
| Always switch 'OFF' the power at supply source &/or remove the plug from the socket before changing the wheel | Force a wheel onto a machine spindle |
| DO Always secure the workpiece firmly while it is being cut or ground | Grind with a depressed centre grinding wheel at an angle below 30 degrees to the workpiece |
| Grind at an angle above 30 degrees to the workpiece with a depressed centre grinding wheel | Use a machine in a position where you do not have full control of the machine & you are not well balanced |
| Allow newly mounted wheels to run at operating speed, with the guard in place, for a reasonable time before cutting or grinding | Apply side pressure to cutting-off wheels. You should not bend the wheel |
| Check tension of driving belts, where fitted, on a regular basis. Belts must be kept tight to ensure full power transmission. | Use mounting flanges which are incorrect, damaged, dirty or burred |
| Always use the correct wheel mounting flanges & ensure that they are undamaged, clean & free from burrs | Drop or lower a portable machine by the cable or airline onto the floor. |
| Always ensure that the spindle speed of the machine does not exceed the operating speed marked on the wheel | Store wheels in a damp atmosphere or in extreme temperatures |
| Put portable machines in suitable cradles, when not being used, to avoid damage to the wheel | Use blotters with depressed centre wheels less than or equal to 406mm |
| DO Always secure the workpiece firmly while it is being cut. ☒ | Stop the wheel by applying pressure to the periphery or face. Switch the machine off & allow the wheel to stop revolving |



CUT-OFF WHEELS & GRINDING DISCS



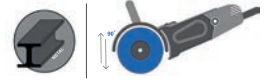
- Steel Cut-off & Grinding Discs
- Inox Cut-off & Grinding Discs
- Stone Cut-off & Grinding Discs

STEEL SERIES























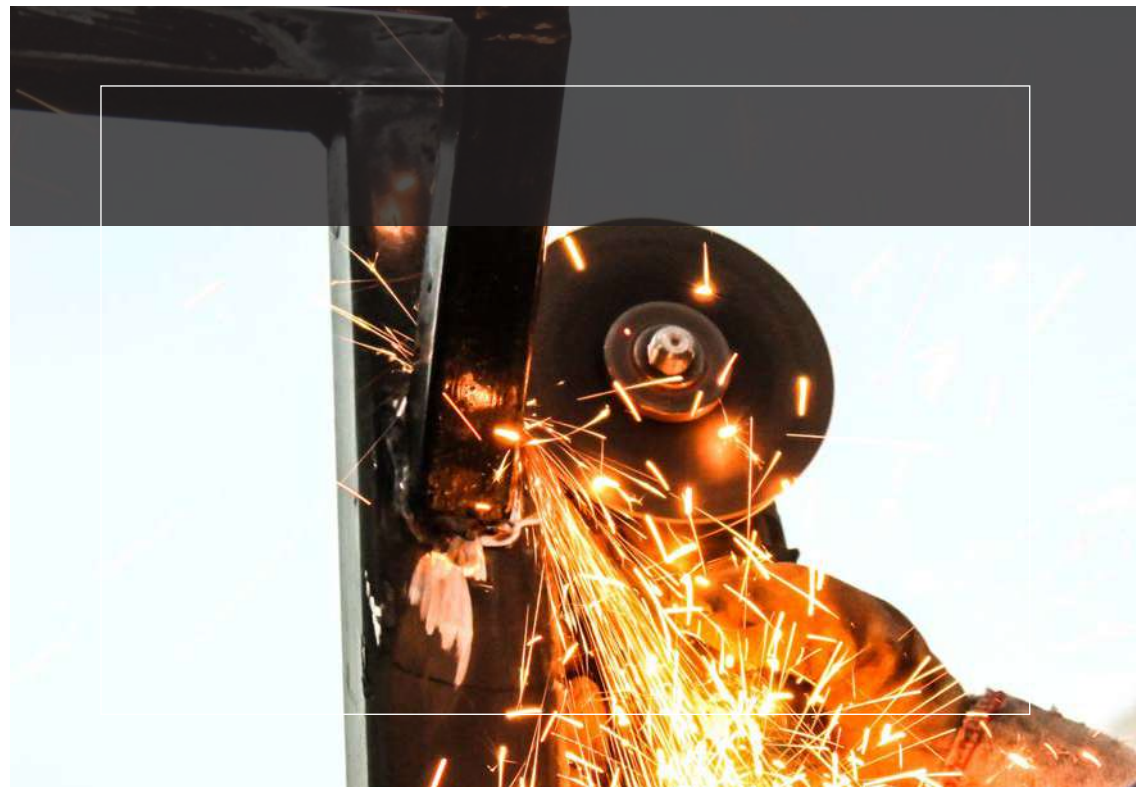
FEATURES

- Economical multi purpose discs for industrial applications,
- Suitable for cutting of sheet metal, profiles, steel and cast.
- Long life time
- High quality Aluminium Oxide grain



CUT-OFF DISCS FOR STEEL

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|--------------------|-----------|---|-----------|
| 100 X 2,5 X 16 mm | 4 X 3/32 X 5/8 | A 36 R BF |  /  | 450 |
| 100 X 3,0 X 16 mm | 4 X 1/8 X 5/8 | A 36 R BF |  /  | 450 |
| 115 X 2,5 X 22 mm | 4 1/2 X 3/32 X 7/8 | A 36 R BF |  /  | 400 |
| 115 X 3,0 X 22 mm | 4 1/2 X 1/8 X 7/8 | A 36 R BF |  /  | 400 |
| 125 X 2,5 X 22 mm | 5 X 3/32 X 7/8 | A 36 R BF |  /  | 300 |
| 125 X 3,0 X 22 mm | 5 X 1/8 X 7/8 | A 36 R BF |  /  | 300 |
| 180 X 2,5 X 22 mm | 7 X 3/32 X 7/8 | A 36 R BF |  /  | 150 / 120 |
| 180 X 3,0 X 22 mm | 7 X 1/8 X 7/8 | A 36 R BF |  /  | 150 / 120 |
| 230 X 2,5 X 22 mm | 9 X 3/32 X 7/8 | A 36 R BF |  /  | 100 / 80 |
| 230 X 3,0 X 22 mm | 9 X 1/8 X 7/8 | A 36 R BF |  | 100 |
| 230 X 3,2 X 22 mm | 9 X 1/8 X 7/8 | A 36 R BF |  | 80 |

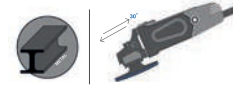


STEEL SERIES



FEATURES

- General purpose wheels for steel applications,
- Surface grinding, welding seams, weld grinding
- High stock removal rates
- High quality Aluminium Oxide grain



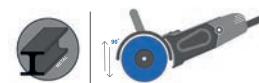
GRINDING DISCS FOR STEEL

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|-------------------|-----------|------|-----------|
| 100 X 6,0 X 16 mm | 4 X 1/4 X 5/8 | A 24 R BF | | 180 |
| 115 X 6,0 X 22 mm | 4 1/2 X 1/4 X 7/8 | A 24 R BF | | 160 |
| 125 X 6,0 X 22 mm | 5 X 1/4 X 7/8 | A 24 R BF | | 120 |
| 180 X 6,0 X 22 mm | 7 X 5/32 X 7/8 | A 24 R BF | | 60 |
| 180 X 8,0 X 22 mm | 7 X 5/32 X 7/8 | A 24 R BF | | 60 |
| 230 X 6,0 X 22 mm | 7 X 5/32 X 7/8 | A 24 R BF | | 40 |
| 230 X 8,0 X 22 mm | 7 X 1/4 X 7/8 | A 24 R BF | | 30 |



FEATURES

- Economical multi purpose discs for industrial applications,
- Suitable for cutting of sheet metal, profiles, steel and cast.
- Long life time
- High quality Aluminium Oxide grain



THIN CUT-OFF DISCS FOR STEEL

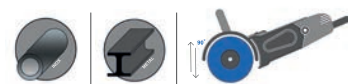
| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|--------------------|-----------|------|-----------|
| 100 X 1,0 X 16 mm | 4 X 3/64 X 5/8 | A 60 R BF | | 600 |
| 115 X 1,0 X 22 mm | 4 1/2 X 3/64 X 5/8 | A 60 R BF | | 600 |
| 115 X 1,6 X 22 mm | 4 1/2 X 1/16 X 7/8 | A 46 R BF | | 600 |
| 125 X 1,0 X 22 mm | 5 X 3/64 X 7/8 | A 60 R BF | | 500 |
| 125 X 1,6 X 22 mm | 5 X 1/16 X 7/8 | A 46 R BF | | 500 |
| 180 X 1,6 X 22 mm | 7 X 1/16 X 7/8 | A 46 R BF | | 300 |
| 180 X 1,9 X 22 mm | 7 X 5/64 X 7/8 | A 46 R BF | | 300 |
| 230 X 1,9 X 22 mm | 9 X 5/64 X 7/8 | A 46 R BF | | 150 |

STAINLESS STEEL SERIES




FEATURES

- Special for use on stainless steel (INOX),
- Easy and comfortable cutting,
- Long wheel life,
- Free from iron, sulphur and chlorine,



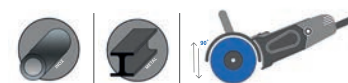
CUT-OFF DISCS FOR STAINLESS STEEL / INOX

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|-------------------|-----------|---|-----------|
| 100 X 2,5 X 16 mm | 4 X 3/32 X 5/8 | A 30 R BF |  /  | 450 |
| 100 X 3,0 X 16 mm | 4 X 1/8 X 5/8 | A 30 R BF |  /  | 450 |
| 115 X 3,0 X 22 mm | 4 1/2 X 1/8 X 7/8 | A 30 R BF |  /  | 400 |
| 125 X 3,0 X 22 mm | 5 X 1/8 X 5/8 | A 30 R BF |  /  | 250 |
| 180 X 3,0 X 22 mm | 7 X 1/8 X 7/8 | A 30 R BF |  /  | 150 / 120 |
| 230 X 3,0 X 22 mm | 9 X 1/8 X 7/8 | A 30 R BF |  /  | 100 / 80 |











FEATURES

- Special for use on stainless steel (INOX),
- Easy and comfortable cutting,
- Long wheel life,
- Free from iron, sulphur and chlorine,



THIN CUT-OFF DISCS FOR STAINLESS STEEL / INOX

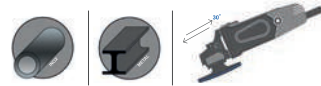
| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|--------------------|-----------|---|-----------|
| 100 X 1,0 X 16mm | 4 X 3/64 X 5/8 | A 60 T BF |  | 600 |
| 115 X 1,0 X 22mm | 4 1/2 X 3/64 X 7/8 | A 60 T BF |  | 600 |
| 115 X 1,6 X 22 mm | 4 1/2 X 1/16 X 7/8 | A 46 T BF |  | 600 |
| 125 X 1,0 X 22 mm | 5 X 3/64 X 5/8 | A 60 T BF |  | 500 |
| 125 X 1,6 X 22mm | 5 X 1/16 X 7/8 | A 46 T BF |  | 500 |
| 180 X 1,6 X 22 mm | 7 X 1/16 X 7/8 | A 46 T BF |  | 300 |
| 180 X 1,9 X 22 mm | 7 X 5/64 X 7/8 | A 46 T BF |  | 300 |
| 230 X 1,9 X 22 mm | 9 X 5/64 X 7/8 | A 46 T BF |  | 150 |

STAINLESS STEEL SERIES



FEATURES

- Suitable for use on stainless steel, surface grinding, rust cleaning,
- Easy and comfortable grinding,
- Long wheel life,
- High burr removal capability,
- Free from iron, sulphur and chlorine



GRINDING DISCS FOR STAINLESS STEEL / INOX

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|-------------------|-----------|------|-----------|
| 100 X 6,0 X 16 mm | 4 X 1/4 X 5/8 | A 24 R BF | | 180 |
| 115 X 6,0 X 22 mm | 4 1/2 X 1/4 X 7/8 | A 24 R BF | | 160 |
| 125 X 6,0 X 22 mm | 5 X 1/4 X 7/8 | A 24 R BF | | 120 |
| 180 X 6,0 X 22 mm | 7 X 1/4 X 7/8 | A 24 R BF | | 60 |
| 180 X 8,0 X 22 mm | 7 X 5/16 X 7/8 | A 24 R BF | | 60 |
| 230 X 6,0 X 22 mm | 9 X 1/4 X 7/8 | A 24 R BF | | 40 |
| 230 X 8,0 X 22 mm | 9 X 5/16 X 7/8 | A 24 R BF | | 30 |



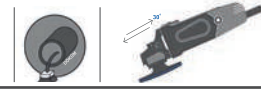
CAST-IRON SERIES





FEATURES

- Ideal for foundries and cast iron applications,
- For grinding, burr/weld removal and surface cleaning of those materials,
- High performance zirconia grain



GRINDING DISCS FOR CAST-IRON

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|--------------------|------------|------|-----------|
| 115 X 7,0 X 22 mm | 4 1/2 X 9/32 X 7/8 | ZA 24 R BF | | 160 |
| 180 X 7,0 X 22 mm | 7 X 9/32 X 7/8 | ZA 24 R BF | | 60 |
| 230 X 7,0 X 22 mm | 9 X 9/32 X 7/8 | ZA 24 R BF | | 40 |

STONE SERIES



230 x 6,0 x 22,23
7" x 1/4" x 7/8"

Grinding Wheel • Taşlama Taşı • Шлифовальный Круг
C 24

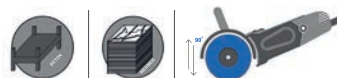


Gekka













FEATURES

- Suitable for use on stone and masonry,
- Universal applications,
- Clean and precise cutting.
- Premium silicon carbide grain,



CUT-OFF DISCS FOR STONE

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|-------------------|-----------|--|-----------|
| 115 X 3,0 X 22 mm | 4 1/2 X 1/8 X 7/8 | C 30 T BF |  /  | 400 |
| 125 X 3,0 X 22 mm | 5 X 1/8 X 7/8 | C 30 T BF |  /  | 300 |
| 180 X 3,0 X 22 mm | 7 X 1/8 X 7/8 | C 30 T BF |  /  | 150 / 120 |
| 230 X 3,0 X 22 mm | 9 X 1/8 X 7/8 | C 30 T BF |  /  | 100 / 80 |
| 230 X 3,5 X 22 mm | 9 X 1/8 X 7/8 | C 30 T BF |  /  | 80 |










FEATURES

- Suitable for use on stone and masonry,
- Universal applications,
- Aggressive grinding
- Premium silicon carbide grain



GRINDING DISCS FOR STONE

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|-------------------|-------------------|-----------|--|-----------|
| 100 X 6,0 X 16 mm | 4 X 1/4 X 5/8 | C 24 R BF |  | 180 |
| 115 X 6,0 X 22 mm | 4 1/2 X 1/4 X 7/8 | C 24 R BF |  | 160 |
| 125 X 6,0 X 22 mm | 5 X 1/4 X 7/8 | C 24 R BF |  | 120 |
| 180 X 6,0 X 22 mm | 7 X 1/4 X 7/8 | C 24 R BF |  | 60 |
| 180 X 8,0 X 22 mm | 7 X 5/16 X 7/8 | C 24 R BF |  | 60 |
| 230 X 6,0 X 22 mm | 9 X 1/4 X 7/8 | C 24 R BF |  | 40 |
| 230 X 8,0 X 22 mm | 9 X 5/16 X 7/8 | C 24 R BF |  | 30 |

STATIONARY DISCS





FEATURES

- Suitable for use on steel,
- Burn and burr-free cutting.
- High stability provides straight cuts,
- Used with stationary machines more than 3 kW output.



STATIONARY DISCS FOR METAL

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|---------------------|-----------------|-----------|------|-----------|
| 300 X 3,5 X 25,4 mm | 12 X 1/8 X 1 | A 30 T BF | | 25 |
| 350 X 3,5 X 25,4 mm | 14 X 1/8 X 1 | A 30 T BF | | 20 |
| 400 X 4,0 X 40,0 mm | 16 X 3/16 X 1 | A 30 T BF | | 10 |



FEATURES

- Suitable for use on stainless steel,
- Burn and burr-free cutting.
- High stability provides straight cuts,
- Used with stationary machines more than 3 kW output.



STATIONARY DISCS FOR STAINLESS STEEL

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|---------------------|-----------------|-----------|------|-----------|
| 300 X 3,5 X 25,4 mm | 12 X 1/8 X 1 | A 30 R BF | | 25 |
| 350 X 3,5 X 25,4 mm | 14 X 1/8 X 1 | A 30 R BF | | 20 |
| 400 X 4,0 X 40,0 mm | 16 X 3/16 X 1 | A 30 R BF | | 10 |

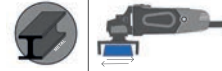
CUP WHEELS





FEATURES

- Suitable for steel,
- Aggressive grinding performance and long life,
- Suitable for high-powered angle grinders,
- 50m/s maximum operating speed,
- High quality aluminium oxide grain.



CUP WHEELS FOR METAL

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|----------------|-----------------|-----------|------|-----------|
| 100 X 50 X M14 | 4 X 2 X 1/3 | A 16 Q BF | | 24 |
| 100 X 50 X M14 | 4 X 2 X 1/3 | A 24 Q BF | | 24 |
| 125 X 50 X M14 | 5 X 2 X 1/3 | A 16 Q BF | | 32 |
| 125 X 50 X M14 | 5 X 2 X 1/3 | A 24 Q BF | | 32 |



FEATURES

- Suitable for use on natural and synthetic stone, masonry, cast iron,
- For surface grinding, chamfering, deburring,
- Suitable for high-powered angle grinders,
- 50m/s maximum operating speed



CUP WHEELS FOR STONE

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|----------------|-----------------|-----------|------|-----------|
| 100 X 50 X M14 | 4 X 2 X 1/3 | C 16 N BF | | 24 |
| 100 X 50 X M14 | 4 X 2 X 1/3 | C 24 N BF | | 24 |
| 125 X 50 X M14 | 5 X 2 X 1/3 | C 16 N BF | | 32 |
| 125 X 50 X M14 | 5 X 2 X 1/3 | C 24 N BF | | 32 |



FLAP DISCS



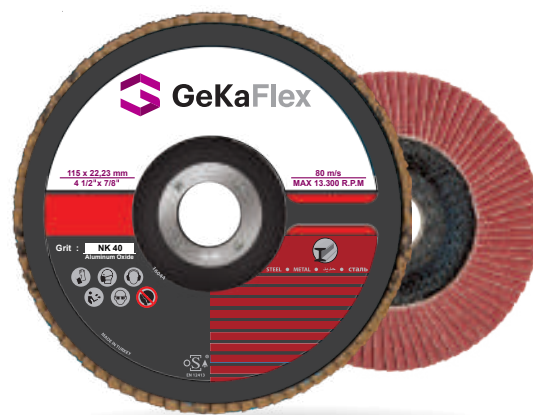
- Aluminium Oxide Flap Discs
- Zirconium Flap Discs
- Ceramic Flap Discs

FLAP DISCS



GENERAL INFORMATION ABOUT FLAP DISCS

| TYPES | | | DENSITY | |
|-------|--|--|----------|--|
| T-27 | | Used for grinding flat surfaces. Most efficient when used at 0-15 degrees angle. | Standard | |
| T-29 | | Conical shape provides excellent angle for contour and edge grinding. Best at 15-25 degrees angle. | High | |



FEATURES

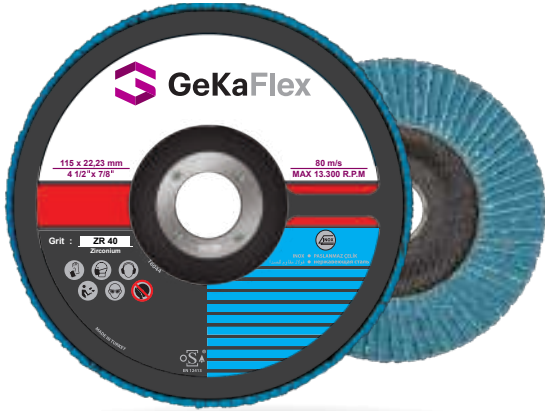
- General purpose flap discs,
- Aluminium oxide grain coated backing for ferrous metals, alloyed and unalloyed steels, cast iron, composites, plastics, and wood
- Grinding and finishing of welds, deburring, rust removal and snagging,
- Excellent for surface finishing,



ALUMINIUM OXIDE FLAP DISCS

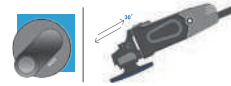
| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|---------------|-----------------|--------|------|-----------|
| 115 X 22 mm | 4 1/2 X 7/8 | 40-120 | | 240 |
| 125 X 22 mm | 5 X 7/8 | 40-120 | | 200 |
| 180 X 22mm | 7 X 7/8 | 40-120 | | 50 |

FLAP DISCS



FEATURES

- Flap discs for professional use,
- Zirconia grain coated backing suitable for steel, stainless steel, high-alloys,
- Grinding and finishing of welds, deburring, rust removal and snagging,
- High removal rate.



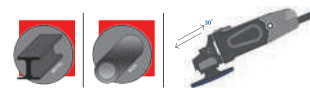
ZIRCONIUM FLAP DISCS

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|---------------|-----------------|--------|------|-----------|
| 100 X 16 mm | 4 X 5/8 | 40-120 | | 240 |
| 115 X 22 mm | 4 1/2 X 7/8 | 40-120 | | 240 |
| 125 X 22 mm | 5 X 7/8 | 40-120 | | 200 |
| 180 X 22mm | 7 X 7/8 | 40-120 | | 50 |



FEATURES

- Industrial type flap discs,
- Ceramic grain coated backing suitable for grinding stainless steel, titanium and other hard metals
- Grinding and finishing of welds, deburring, rust removal and snagging,
- Highest removal rate, aggressive grinding performance



CERAMIC FLAP DISCS

| DIMENSIONS MM | DIMENSIONS INCH | GRAIN | TYPE | PCS / BOX |
|---------------|-----------------|--------|------|-----------|
| 115 X 22 mm | 4 1/2 X 7/8 | 40-120 | | 240 |
| 125 X 22 mm | 5 X 7/8 | 40-120 | | 200 |
| 180 X 22mm | 7 X 7/8 | 40-120 | | 50 |



 **Gedik Welding**



Ankara Cad. No: 306
Şeyhli 34906
İstanbul / Turkey
T +90 216 378 50 00
F +90 216 378 20 44
www.gedikwelding.com.tr

 **Gedik Casting and Valve**



Ankara Caddesi No: 306
Şeyhli 34906
İstanbul / Turkey
T +90 216 307 12 62
F +90 216 307 28 68-69

Factory
Sakarya 2.OSB 11 No'lu Yol
No: 6 54300 Hendek Sakarya/
Türkiye
T +90 264 290 12 00
F +90 264 290 12 21
www.gedikcastingandvalve.com

 **Gedik Education Foundation**



Ankara Caddesi No: 306
C Blok Şeyhli 34906
İstanbul / Turkey
T +90 216 378 50 00
F +90 216 378 20 44
www.gediketimvakfi.org.tr

 **Gedik Test Center**



Ankara Cad. No: 306
Şeyhli 34906
İstanbul / Turkey
T +90 216 378 79 41
F +90 216 378 20 44
www.gediktest.com

 **İstanbul GEDİK University**



Cumhuriyet Mahallesi,
İlkbahar Sk. No: 1-3-5
34876 Yakacık / Kartal
İstanbul/ Turkey
T +90 216 452 45 85
444 5 438
F +90 216 452 87 17
www.gedik.edu.tr



Gedik Welding Inc.

Ankara Caddesi No: 306 Şeyhli 34906 Pendik - İstanbul / Turkey

P. +90 216 378 50 00 • F. +90 216 378 20 44 / 79 36

www.gedikwelding.com

